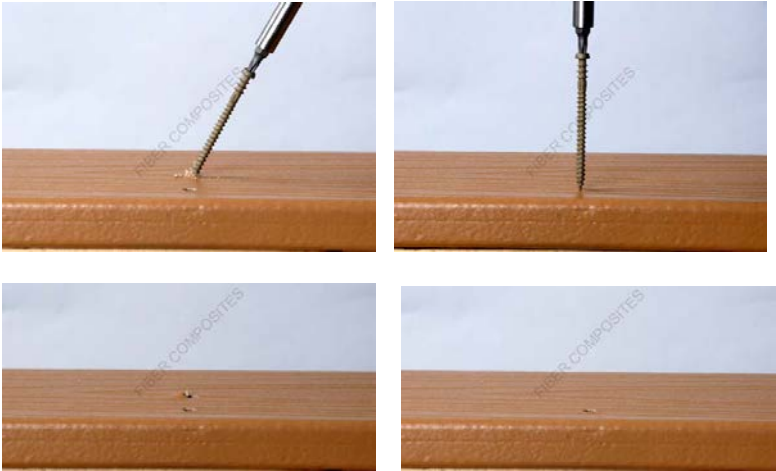



Product	Fiberon® Wood Plastic Composite (WPC) Decking
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Report	<b>Fastener Recommendations and Requirements for Optimum Visual and Performance Results</b>
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<p><b>Face Fastener Procedures</b></p>
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<ol style="list-style-type: none"> <li>1. Pre-drilling with a sharp drill bit will always provide optimal results. Pre-drilling is required in cold temperatures and recommended at board ends.</li> <li>2. Drive fasteners perpendicular to the deck surface. Angling fasteners can result in mushrooming on the leading edge.</li> <li>3. Allow a minimum of 25 mm from edge and 38 mm from end of board when installing face fasteners. Drive fasteners flush with the deck surface. Do not drive fasteners deeper than 3 mm below the deck surface for best appearance.</li> </ol> <div data-bbox="500 741 1271 1209" data-label="Image">  </div> <p>Result of angling the fastener vs. driving straight. SplitStop Titan III fastener shown.</p>
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<p><b>Face Fastener Type Recommendations</b></p> <div data-bbox="207 1398 386 1759" data-label="Image">  </div>
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<p>Fiberon does not endorse or represent any specific third-party products but the following have shown to produce good results in testing.</p> <ul style="list-style-type: none"> <li>• SplitStop Titan III composite deck screws provided the best results during testing.</li> <li>• Cortex Hidden Face Fasteners</li> <li>• High quality corrosion-resistant fasteners designed for use with composite decking.</li> </ul> <p>Note: Other fasteners specifically designed for wood-composite decking should be tested in an inconspicuous area first as they may result in an unacceptable appearance.</p> <p><b>Face Fasteners Not Recommended:</b></p> <ul style="list-style-type: none"> <li>• <b>Flat, Bugle or Trim Head Deck Screws</b> will probably result in mushrooming.</li> <li>• <b>Angle Driven Fasteners</b> will probably result in mushrooming.</li> </ul>
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### Hidden Fastener Requirements

Fibron Phantom<sup>®</sup> branded hidden fasteners produce blemish-free surfaces and are the preferred method for installing Fibron wood plastic composite (WPC) grooved decking. The use of other types of fasteners may void the Fibron warranty if it is determined that a deck board failure resulted from the use of a non-approved fastener. Fibron Phantom Fasteners are designed for the exact geometry of Fibron decking board thickness and groove alignment. Other hidden fasteners may create an upward camming action to the upper groove. Excessive upward camming action will result in distortion and possible cracking of the upper lip of the groove.

Fibron Phantom Hidden Deck Fasteners are designed to fit Fibron WPC grooved deck boards for quick and easy installation.



### 3 Easy Steps

Step 1



Step 2



Step 3

